

5/11

DART AEROSPACE LTD	Work Order:	22715
Description: Cam Lock	Part Number:	D3373-1
Dwg: D3373 Rev. A	Qty:	50
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AD	05.03.16	50
2	PG	Issue P/O: <u>2007728</u> For D3373-1 Keyed Unalike P/N: 1770A51 or Alike P/N: 1770A522 Possible Supplier: McMaster Conformation of Parts Specification sheet is required	1X	05.03.16	50
3	RG	Receive and Inspect for transit damage Ensure Conformation of Parts Specification sheet is attached	CL	05/03/17	50
4	QC6	Inspect dimensions as per Dwg D3373	U	05.03.18	50
5	PK	Identify and Stock Identify Keyed Unalike as: D3373-1D Identify Keyed Alike as: D3373-1KA ✓	CL	05/03/18	50
6	AC	Cost / part: <u>4.64</u>	SAC	05-03-21	50
7	DC	Close W/O <u>4.64</u> Inspect Level 21	AD	05.03.22	50

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

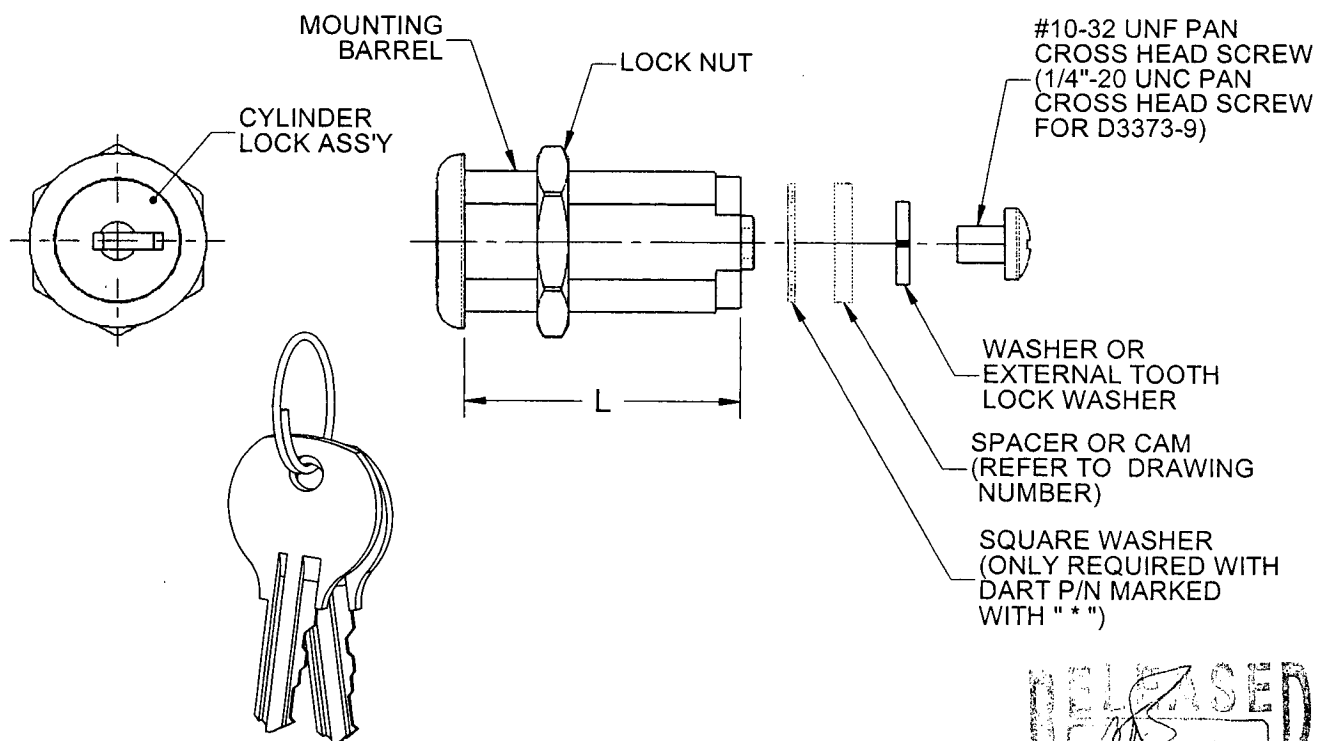
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN 43	DRAWN BY 43	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 43	APPROVED 43	DRAWING NO. D3373	REV. A SHEET 1 OF 1
DATE 04.12.10		TITLE CAM LOCKS	SCALE 1:1
A	04.12.10	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-5

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXXX" represents key number for 3/4" diameter lock.
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

COPYRIGHT © 2004 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

RELEASED
05/02/11

RETURN TO
ENGINEERING
CONTROLLED COPY
SUBMITTAL
NOTICE

WORK ORDER
NO. 22715

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 16, 2005
07:30 am

Work Order No : 0022715
Project Name : D3373-1
Project For : WK511
Work Order Type : Main
Main WO Number :
House Part Number : D3373-1
Description : Cam Lock
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 03-15-05
Est Finish Date : 03-18-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD
1250 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**
2007728

Today's Date: 3/15/05

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE
1 OF 1
MCM NUMBER
6574210-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-132-07 24-65	1770 A525	50 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C420A, 3/4" DIA HOLE, 7/64" MATERIAL THK 9	1	50 EA	50
1-228	9567 K21	2 PK	ROUND POLYETHYLENE CAP FITS 5/8" OD, .672" INSIDE HEIGHT, BLACK PKG= 100 EA/PK 1	2	2 PK	2